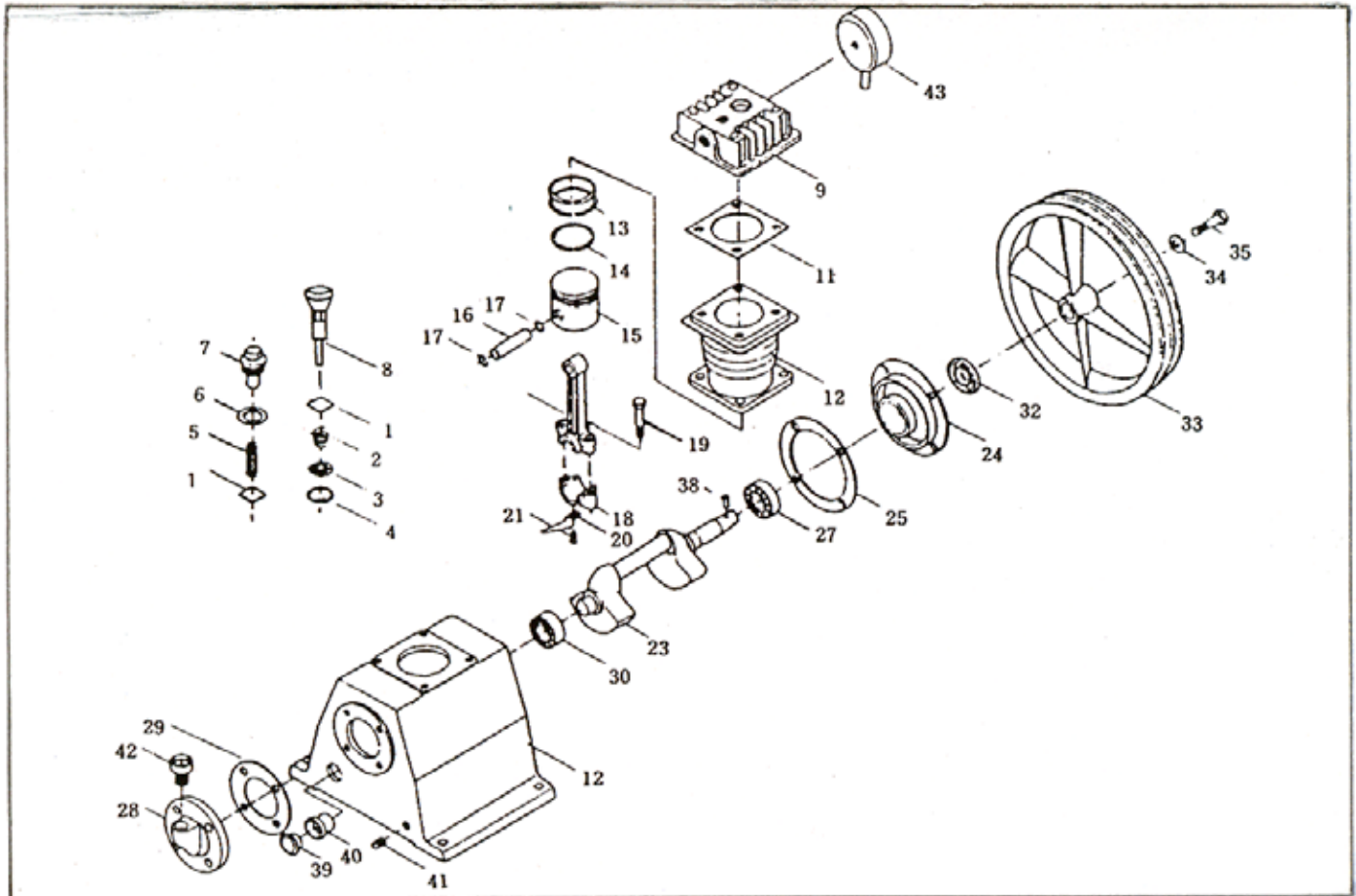


## MODEL ES-03 AIR COOLED, SINGLE STAGE, SINGLE CYLINDER



	Description	QTY	PART NO.
	<b>VALVES</b>		
1.	Inlet & Outlet Valve Plate	2	70111-31030
2.	Inlet Valve Spring	1	70111-31070
3.	Inlet Valve Receiver	1	70111-31020
4.	Inlet Valve Snap Ring	1	93610-130225
5.	Outlet Valve Spring	1	70111-41070
6.	Outlet Valve Push Cover Gasket	1	70111-11461
7.	Outlet Valve Push Cover	1	70111-11450
8.	Manual Unloader Assembly	1	70111-11300
9.			
	<b>CYLINDERS</b>		
9A.	Cylinder Head Assembly (Includes Valves)	1	70111-11000-4024
9B.	Cylinder Head (Bare Casting)	1	70111-11010
10.	Cylinder Head Bolt (Not Shown)	4	(Hardware Item)
11.	Cylinder Head Gasket	1	70111-11612
12.	Cylinder & Crankcase	1	70111-57010-4024
13.	Compression Ring	2	70111-61030
14.	Oil Control Ring	1	70111-61050
15.	Piston	1	70111-61011
16.	Piston Pin	1	70111-61120
17.	Piston Pin Snap Ring	2	70111-61070
18.	Connecting Rod Assembly	1	70111-61200
19.	Connecting Rod Bolt	2	(furnished on conn. Rod only)
20.	Oil Splash Dipper	1	70111-61282
21.	Oil Splash Dipper Bolt	1	91507-2304010
22.	Oil Splash Dipper Bolt Washer (Not Shown)	1	92522-130400

### CRANKCASE AND CRANK ASSEMBLY

	Description	QTY	PART NO.
	<b>CRANKCASE AND CRANK ASSEMBLY</b>		
23.	Crankshaft	1	70111-56010
24.	Front Bearing Cover	1	70111-57030
25.	Front Bearing Cover Gasket	1	70111-57950
26.	Front Cover Bolts (Not Shown)	4	91501-1306016
27.	Front Bearing #6203	1	93501-6203
28.	Rear Bearing Cover	1	70111-57060
29.	Rear Bearing Cover Gasket	1	70111-57960
30.	Rear Bearing #6201	1	93501-6201
31.	Rear Bearing Cover Bolts (Not Shown)	3	93501-1306016
32.	Front Oil Seal	1	70111-57080
33.	Compressor Pulley	1	70111-76010
34.	Compressor Pulley Thrust Washer	1	70111-76210
35.	Compressor Pulley Thrust Bolt	1	91501-1306020
36.	Crankcase Bottom Cover (Not Shown)	1	70111-57220
37.	Crankcase Bottom Cover Gasket (Not Shown)	1	70111-57970
38.	Compressor Pulley Pin	NA	(Not Required)
39.	Oil Level Gauge And Cover	1	70111-57700
40.	Gauge Cover Seal	1	70111-57730
41.	Crankcase Oil Plug (1/4" PT)	1	90112-100202
42.	Breather Assembly	1	70191-57600-4024
	<b>AIR STRAINER ELEMENT</b>		
43.	Air Strainer Assembly	1	70111-66001
44.	Air Strainer Element (Not Shown)	1	70111-66140